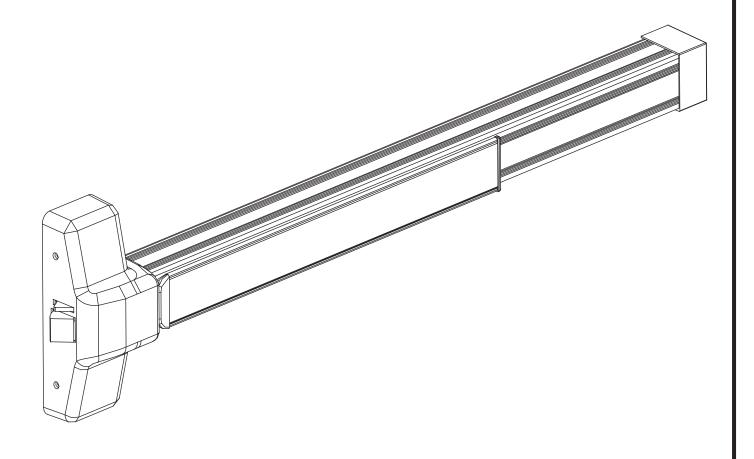
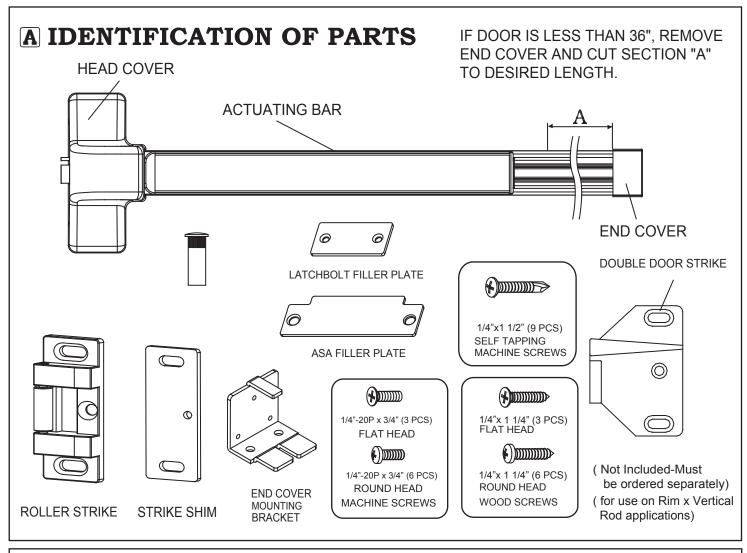
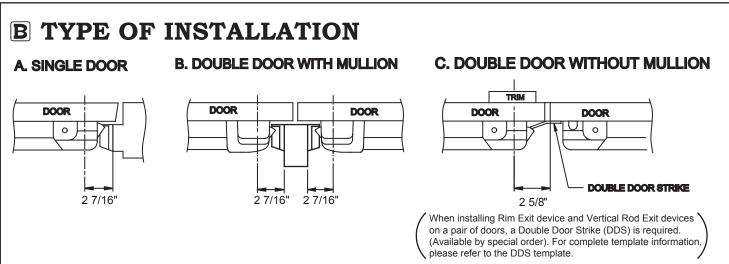
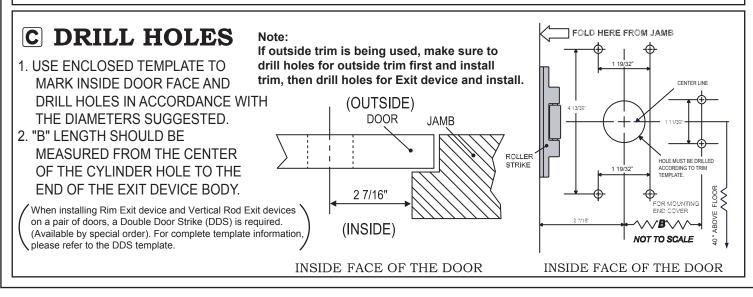
F1000R Series EXIT DEVICE



INSTALLATION INSTRUCTIONS

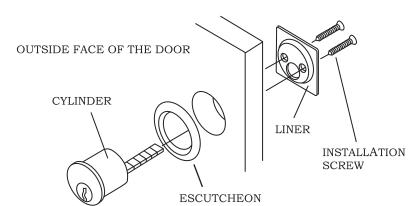




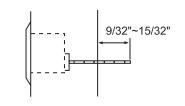


D INSTALL CYLINDER

If required or skip to step E



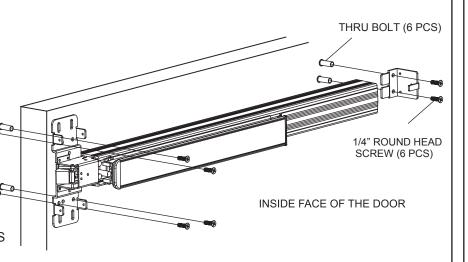
- 1.INSERT THE CYLINDER INTO THE HOLE ON THE DOOR
- 2.KEEP THE TAILPIECE HORIZONTAL
- 3.TIGHTEN THE SCREWS



TAILPIECE PROJECTION

E INSTALL BODY

- 1. REMOVE THE HEAD COVER FROM THE DEVICE BODY AND END COVER FROM MOUNTING BRACKET BY REMOVING THE SCREWS THAT HOLD THEM ON.
- 2. ALIGN TAILPIECE RECEIVER OF EXIT DEVICE AND TRIM/CYLINDER TAILPIECE SO IT SLIDES ONTO TRIM/CYLINDER TAILPIECE, ALSO ALIGN SCREW HOLES ON EXIT DEVICE HEAD WITH MOUNTING HOLES ON THE DOOR.
- 3. INSERT THRU BOLTS (6 PCS) INTO 3/8"
 HOLES ON OUTSIDE OF DOOR. THEN
 TIGHTEN THE 1/4" ROUND HEAD SCREWS
 (6 PCS) FROM THE INSIDE THROUGH
 THE HEAD AND END COVER MOUNTING
 PLATE.

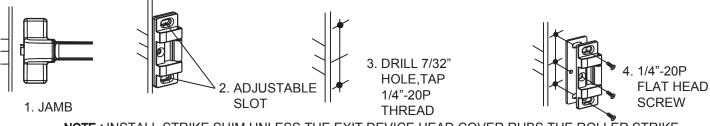


F PUT ON BOTH HEAD AND END COVER

- INSTALL THE HEAD COVER AND END COVER
 INSTALL AND TIGHTEN THE MOUNTING SCREWS
- ON THE HEAD COVER AND END COVER.

G INSTALL ROLLER STRIKE

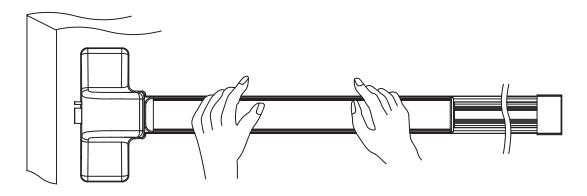
- 1.WITH THE DOOR IN THE CLOSED POSITION MARK THE CENTERLINE OF LATCHBOLT ON DOOR JAMB.
- 2.PLACE ROLLER STRIKE ON DOOR JAMB.
 ALIGN CENTER OF ROLLER STRIKE WITH THE
 LATCHBOLT CENTERLINE MARK ON THE JAMB.
 THEN ALIGN THE OUTSIDE EDGE OF THE
 ROLLER STRIKE WITH THE OUTSIDE EDGE OF
 THE DOOR JAMB.
- 3.MARK THE CENTER OF THE 2 ADJUSTABLE SLOTTED HOLES AND DRILL 7/32" PILOT HOLES. TAP PILOT HOLES WITH 1/4"-20 THREADS AND INSTALL MACHINE SCREWS, OR, DRILL 3/16" PILOT HOLES FOR INSTALLING SELF TAPPING MACHINE SCREWS OR WOOD SCREWS IN PILOT HOLES. CLOSE DOOR TO CHECK IF LATCHBOLT EXTENDS PROPERLY, ADJUST ROLLER STRIKE IF NECESSARY.
- 4.WITH ROLLER STRIKE IN FINAL POSITION, DRILL A 7/32" PILOT HOLE FOR THE CENTER MOUNTING HOLE. TAP PILOT HOLE WITH 1/4"-20 THREADS AND INSTALL MACHINE SCREW, OR DRILL 3/16" PILOT HOLES FOR INSTALLING SELF TAPPING MACHINE SCREW OR WOOD SCREW IN PILOT HOLE.



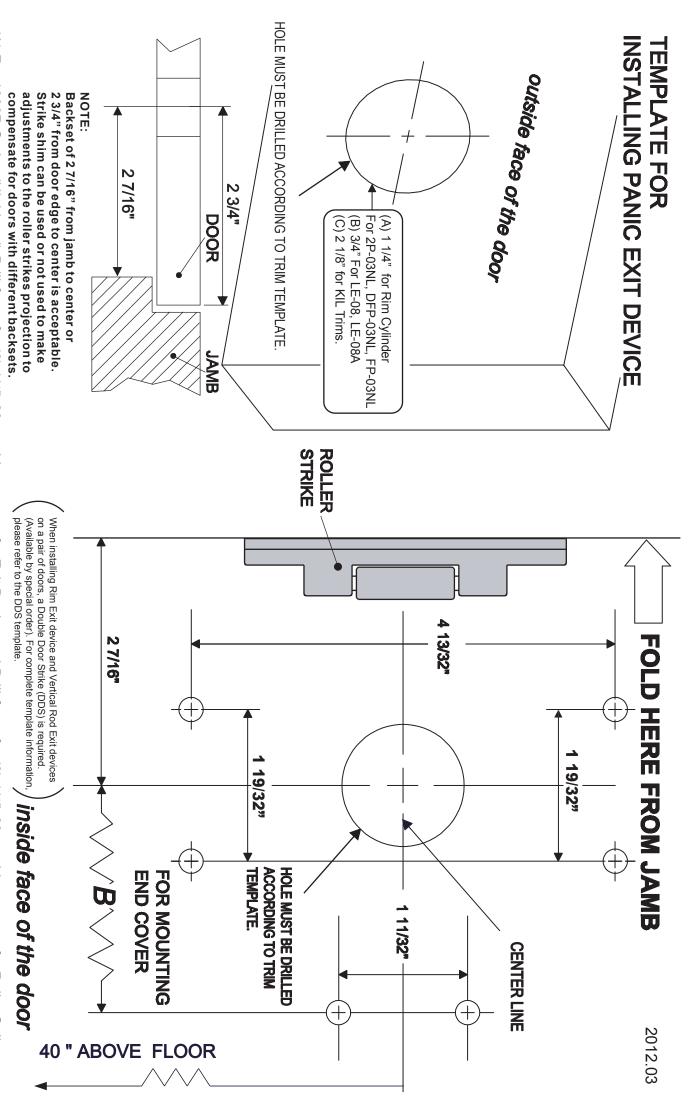
NOTE: INSTALL STRIKE SHIM UNLESS THE EXIT DEVICE HEAD COVER RUBS THE ROLLER STRIKE.

THEN REMOVE THE STRIKE SHIM TO GAIN ADDITIONAL CLEARANCE.

H OPERATION TEST



AFTER INSTALLATION IS COMPLETE PRESS DOWN THE ACTUATING BAR TO MAKE SURE THE DOOR OPENS AND CLOSES/LATCHES CORRECTLY. MAKE ANY ADJUSTMENTS AS NEEDED.



(A) For 1000R Series (UL Listed)-Drill & tap for (6) 1/4"x20 machine screws for Exit Device and Drill & tap for (3) 1/4"x20 machine screws for Roller Strike OPTIONAL for 1000R (UL Listed)

Drill (3) 3/16" Pilot Holes for Self Tapping machine screws or wood screws for Roller Strike Drill (6) 3/16" Pilot Holes for Selff Tapping machine screws or wood screws for Exit Device and

(B) For F1000R (Fire Rated)-Drill 9/32" holes inside and 3/8" holes outside for the (6) thru bolts and drill & tap for (3) 1/4"x20 machine screws for Roller Strike.